

PIPE & TANK REPAIR INSTRUCTIONS

- **30 SECONDS CURE-ON-COMMAND**
- **WET OR DRY SURFACES**
- **PLASTICS (POLYETHYLENE, PVC, ABS, FIBERGLASS, ...)**
- **EFFECTIVE FOR USE ON JOINTS, ELBOWS, AND FLAT SURFACES**
- **CURE BY PORTABLE LIGHT**
- **NO MIXING**
- **METALS (COPPER, STEEL, CAST IRON, ALUMINUM, ...)**
- **CURE TIME & STRENGTH CONSISTENT DOWN TO 28 °F**

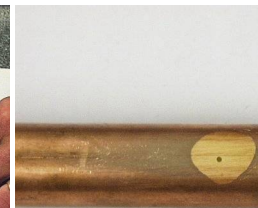
Directions for use:

(Directions below are also contained in kits and refill packs)

Syringe cap twists on and off for multiple uses of resin. The product is light sensitive and exposure to daylight will initiate curing process. When cured in an open-air (oxygen) environment, a slightly tacky surface will result. **Use of North Sea Resins (NSR) applicator tabs are recommended for applications that prefer a tack-free surface.** Roughen and clean the surface with 150 grit sandpaper or a wire brush. For optimal adhesion, the surface should be clean of dust and dirt. An important consideration is the resin will cure-on-command only if the appropriate light reaches the resin.



5. Shine NSR High Intensity Light directly on the applicator tab/resin for 30 seconds or until fully cured.



6. Remove NSR Tab. Completed repair. Note resin covers an area larger than the actual hole.



1. Pipe with pinhole. Relieve pressure. Surface can be wet or dry.

2. Clean/roughen area with 150 grit sandpaper.



3. Cut Applicator Tab to desired size. Apply resin to NSR Tab.

4. Using NSR Tab, apply gentle pressure.

For larger holes (1/4" or greater) use of fiberglass mesh is recommended. Lay fiberglass mesh on NSR Applicator Tab. Apply resin to mesh material so it is fully moist. Follow steps 4, 5 & 6 from above. Apply a second coat of resin on top of mesh to insure a strong repair.

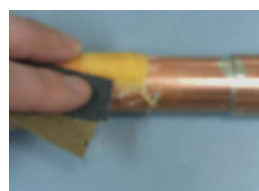
Sand off any fiberglass strands. Do not pull.



1. Quarter inch hole.



2. Apply resin to tab/mesh until fully moist.



3. Sand fibers.



4. Finished repair.

North Sea Resins™

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ANSI / NSF 61

DRINKING WATER SYSTEM COMPONENTS
15XG

Maximum Surface to Volume: 0.01cm²/L